

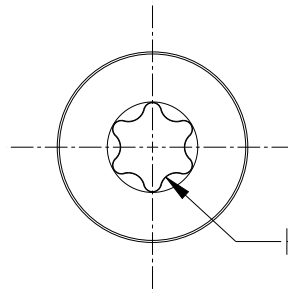
1 MB-2805-2

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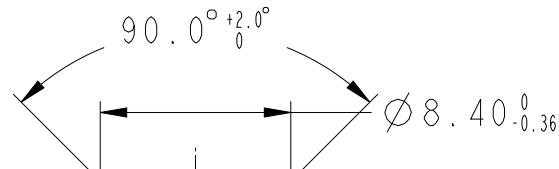
4

A



HEXALOBULAR SOCKET TX20

B



HEAD DIMENSIONS
ACCORDING TO ISO 14581

C

WITH BAND OF PRECOTE 85-8

(B)

25.00

4.00

D

2-3 THREADS
FREE OF LOCTITE

M4X0.7

NOTE: (B)

1. TIGHTENING TORQUE 2~3N.m
2. OPERATING TEMPERATURE RANGE -40° C/120° C
3. UNTIGHTENING REQUIRED TORQUE NO LESS THAN 90% TIGHTENING TORQUE(24H CURE TIME)
4. FEMALE THREAD M4X0.7-6G

METRIC

E

B	B1,C1	ADDED NOTES AND REMOVED THE OPTIONAL LOCTITE	3/21/22	SS	
SYM	ZONE	DESCRIPTION OF REVISION	DATE	BY	
MATERIAL:		CARBON STEEL 8 SAE J 1199 GRADE 8.8 PER ISO 14581	FINISH: ZINC PLATED WITHOUT Cr VI		
Dimensions are in mm Unless Otherwise Specified. Tolerances: Two Place Decimals= ±0.25 One Place Decimals= ±0.5 Angles= ±0.5°		WEIGHT: 0.003 KG			

 NORTH CANTON, OHIO 44720		CONFIDENTIAL MUST NOT BE USED IN ANY WAY DETRIMENTAL TO ASC INDUSTRIES INC.	
DWN. BY:	MG	DATE:	4/14/20
REF:	1978	REF:	WP-2805
DESCRIPTION: SCREW			
APPLICATION REF:			
SIZE	A4	SCALE	3.000
DWG. No.	MB-2805-2		REV. B

F

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