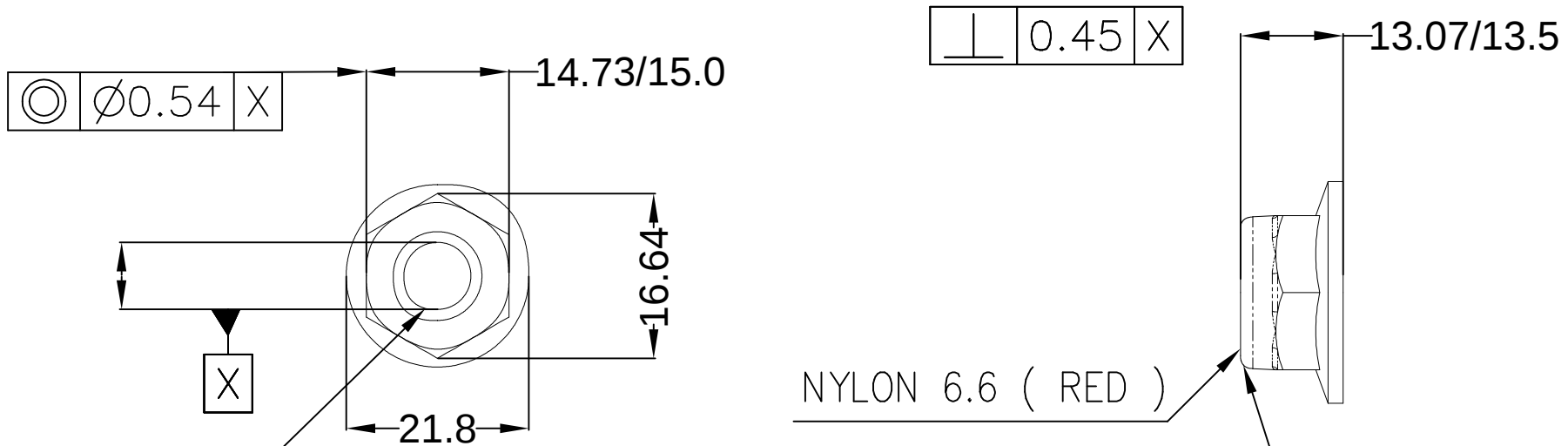




M10 X 1.5 –6g before plating
–6h after plating.

NOTE:

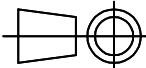
1. PLATING TO GIVE SALT SPARY LIFE OF MIN. 1000 HRS. AS PER ASTM – B117
2. MIN. PLATING THICKNESS 13 MICRONS ZINC NICKEL/ZINC Fe PLATING.
3. PROPERTY CLASS '10' AS PER ISO 898 PT – 2
4. PROOF LOAD : 60300 N

NYLON 6.6 (RED)

WHITE PATCHES MAY EXIST
AFTER CHOKING OPERATION

THREAD DETAILS :-

MAJOR DIA : 10.000 MIN
EFF. DIA : 9.026/9.206
MINOR DIA : 8.376/8.676

		REV..	DESCRIPTION	DATE	DRN.	CHD.	APPD.	
TOLERANCE UNLESS OTHERWISE SPECIFIED XX = ±1.0 X.X = ±0.3 ∠ = ±1.5°		WT. PER 100 PCS.	MATERIAL: PC 10 (DIN 6926)	RAMBAL LIMITED THIRUPORUR 603 110				
				SCALE	NTS			
				DATE	24.03.2022			
				DRAWN	S.SARAVANAN			
		CUSTOMER		----	CHECKED	NPK		
					APPROVED	GHB		
DESCRIPTION:- M10 X 1.5 NYLOC NUT WITH FLANGE		CUST REF NO.	648753	DRG. NO.	60 5 064 0	REV	-	