

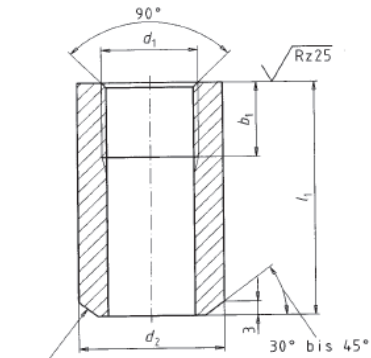
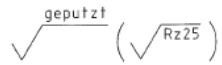
ANNEX 1 - LIST TO PURCHASE

Pos. no.	Std Mat Id	Description	Pos Tex	Qty.	Unit	LINK TO CATALOG
1	LC02317078	WELDING SOCKET DIN 86103	SOCKET FOR WELDING;DIN 86103;ND=15;BSPPG1/2A;STEEL WITH MILL CERT 3.1	43	PCS	SOCKET FOR WELDING
2	LC02317082	WELDING SOCKET DIN 86103	SOCKET FOR WELDING;DIN 86103;ND=20;BSPPG3/4A;STEEL WITH MILL CERT 3.1	11	PCS	SOCKET FOR WELDING
3	LC02317087	WELDING SOCKET DIN 86103	SOCKET FOR WELDING;DIN 86103;ND=25;BSPPG1A;STEEL WITH MILL CERT 3.1	11	PCS	SOCKET FOR WELDING
4	LC02317160	WELDING SOCKET DIN 86103	SOCKET FOR WELDING;DIN 86103;ND=15;BSPPG1/2A;STEEL WITH MILL CERT 3.1	69	PCS	SOCKET FOR WELDING
5	LC02317164	WELDING SOCKET DIN 86103	SOCKET FOR WELDING;DIN 86103;ND=20;BSPPG3/4A ; STEEL WITH MILL CERT 3.1	49	PCS	SOCKET FOR WELDING
6	LC02317169	WELDING SOCKET DIN 86103	SOCKET FOR WELDING ; DIN 86103;ND=25;BSPPG1A ; STEEL WITH MILL CERT 3.1	40	PCS	SOCKET FOR WELDING
7	LC02320782	WELDING SOCKET DIN 86103	SOCKET FOR WELDING;DIN 86103;ND=8;BSPPG1/4A;STEEL WITH MILL CERT 3.1	48	PCS	SOCKET FOR WELDING
8	LC02320783	WELDING SOCKET DIN 86103	SOCKET FOR WELDING;DIN 86103;ND=10;BSPPG3/8A; STEEL WITH MILL CERT 3.1	14	PCS	SOCKET FOR WELDING
9	LC02320787	WELDING SOCKET DIN 86103	SOCKET FOR WELDING;DIN 86103;ND=8;BSPPG1/4A;STEEL WITH MILL CERT 3.1	16	PCS	SOCKET FOR WELDING
10	LC02320788	WELDING SOCKET DIN 86103	SOCKET FOR WELDING;DIN 86103;ND=10;BSPPG3/8A;STEEL WITH MILL CERT 3.1	43	PCS	SOCKET FOR WELDING
11	LC02323009	WELDING SOCKET DIN 86103	SOCKET FOR WELDING;DIN 86103 ; ND=25;BSPPG1A; L=75MM ; STEEL WITH MILL CERT 3.1	11	PCS	SOCKET FOR WELDING

3 Maße

Maße in Millimeter
Allgemeintoleranzen: ISO 2768 - m

Form B



Gewinde bis auf Außendurchmesser ausgesenkt

Bei Baulängen bis $l_1 = 30$ mm kann das Gewinde durchgehend ausgeführt werden.

Schweißnahtvorbereitung
siehe Seite 7

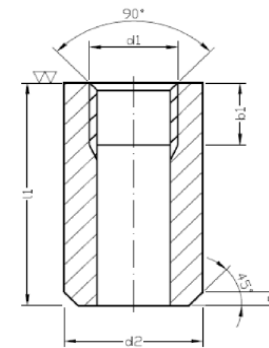
Bild 1

Tabelle 1

Gewinde		b_1 min.	d_2 +2 0	l_1	Masse (Gewicht) (7,85 kg/dm ³) kg/Stück
Metrisches Feingewinde	Whitworth- Rohrgewinde				
M 12 × 1,5	G 1/4	12	20	20	0,03
M 16 × 1,5	—		23		0,04
M 18 × 1,5	G 3/8		25		
M 20 × 1,5	G 1/2	14	30	25	0,07
M 27 × 2	G 3/4	16	38	50 ¹⁾	0,15
				25	0,12
				50 ¹⁾	0,24
—	G 1	18	45	25	0,16
				50 ¹⁾	0,32
—	G 1 1/4	20	57	30	0,25
—	G 1 1/2	22	62		0,33

¹⁾ Werden größere Längen als 50 mm benötigt, sind die Längen 75 mm, 100 mm und 125 mm zu wählen.

Form B



THREAD = BSPP (British Pipe Thread Parallel), Refer ISO-228-1

TYPE : FORM B STANDARD DIN 86103