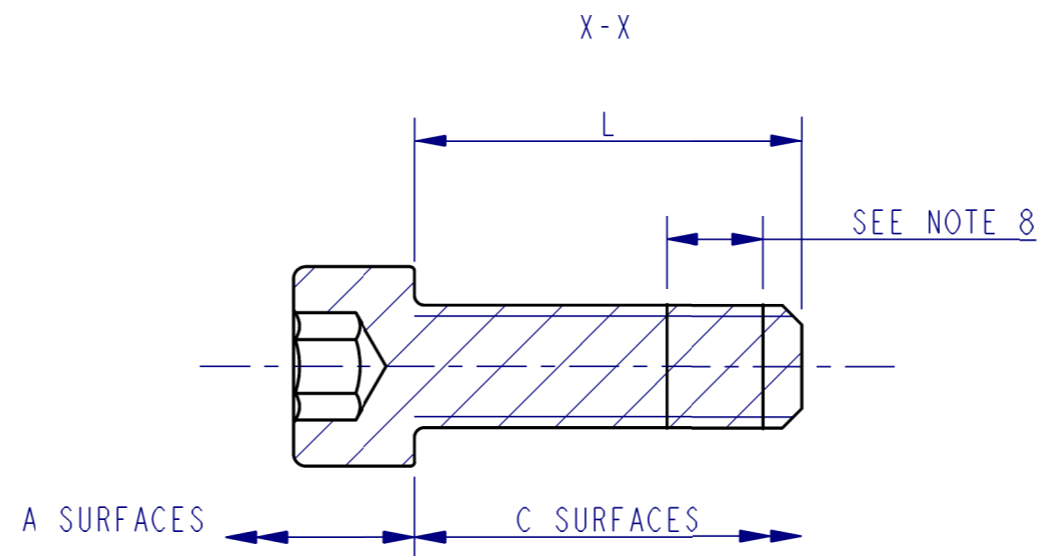
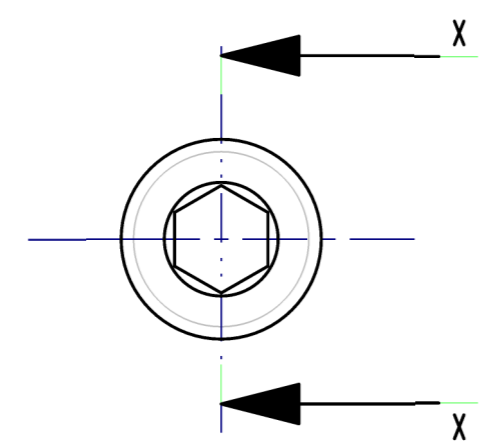


A	B	C	D	E	G	H	J	K	L	N	R	S	T	U	V	W	X	Y	Z
AB	AC	AD	AE	AG	AH	AJ	AK	AL	AP	AR	AU	AV	AW	AX	AY	AZ			
BA	BC	BD	BF	BG	BH	BJ	BK	BL	BM	BN	BP	BR	BT	BU	BV	BW	BX	BZ	

CHANGES AT THIS ISSUE  
 1. 3051033 ADDED (1:F1).  
 2. PACKAGING STANDARD ADDED (1:E7).  
 3. STANDARDS TABLE UPDATED (1:E12).



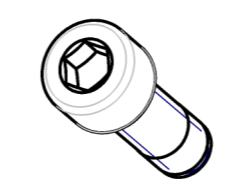
COSMETIC SURFACE DESIGNATIONS  
 IN ACCORDANCE WITH TRIUMPH  
 STANDARD S6060-18

PART NUMBER	DESCRIPTION	L	ISSUE	MODIFICATION	FINISH
3050321	SCREW, CAP/HD, M8X1.25X20, SLV	20	1	DC 44814	S5043-3
3050322	SCREW, CAP/HD, M8X1.25X20, ENC		1	DC 44814	S5044-3 & S2610-4
3050158	SCREW, CAP/HD, M8X1.25X20, ENC		1	DC 66803	S5044-3 & S2500-6
3050410	SCREW, CAP/HD, M8X1.25X25, ENC	25	4	DC 50180	S5044-3 & S2500-6
3051097	SCREW, CAP/HD, M8X1.25X25, SLV		4	DC 50179	S5043-3
3050323	SCREW, CAP/HD, M8X1.25X30, SLV	30	1	DC 44814	S5043-3
3050324	SCREW, CAP/HD, M8X1.25X35, SLV	35	1	DC 44814	S5043-3
△ 3051033	SCREW, CAP/HD, M8X1.25X40, ENC	40	1	DC 90584	S5044-3 & S2185-2
3051032	SCREW, CAP/HD, M8X1.25X40, SLV		3	DC 50177	S5043-3
3051043	SCREW, CAP/HD, M8X1.25X45		1	DC 51311	S5043-3

- NOTES:
- REMOVE ALL BURRS AND SHARP EDGES
  - COMPONENT TO BE FREE FROM COLD FOLDS, TEARS OR SIMILAR DEFECTS
  - ALL DIMENSIONS TO INTERSECTIONS UNLESS OTHERWISE STATED
  - ALL DIMENSIONS, TOLERANCES, THREAD AND MATERIAL SPECIFICATIONS TO ISO 4762:1997 UNLESS OTHERWISE STATED.
  - M8 THREADS FORMED BY ROLLING TO CONFORM TO BS 3643-2:1981.
  - THREAD CLASS (AFTER FINISHING) = 6g.
  - PROPERTY CLASS: 10.9
  - ENCAPSULATED LOCKING COMPOUND TO BE APPLIED WHERE IDENTIFIED ON FINISH COLUMN IN TABLE.
  - ALL DIMENSIONS APPLY AFTER FINISHING.
  - TOOL MUST BE CAPABLE OF PRODUCING SCREWS OF DIMENSION L UP TO 60mm.
  - △ PACKAGE TO TRIUMPH S8020-6.

TABLE 01 TRIUMPH STANDARDS	
S5043-3	
S5044-3	
△ S6060-18	
S2610-4	
S2500-6	
△ S2185-2	
△ S8020-6	

SUPPLEMENTARY DATA FILES  
 REFER TO PDMLINK CAD  
 DOCUMENT ATTACHMENTS  
 N/A



GENERAL VIEW FOR REFERENCE ONLY  
 SCALE 1:1

MATERIAL MEDIUM CARBON STEEL TO EN ISO 898-1: 1999		
HEAT TREATMENT N/A		
FINISH SEE TABLE		SCALE 2:1
APPROVED BY DAN BALDRY	CONFORMS TO BS 8888 TOLERANCING ISO 8015 DIMENSIONS IN mm DO NOT SCALE	
TECHNICAL REFERENCE ROB FRAMINGHAM	DRAWING DESCRIPTION SCREW, CAP/HD, M8X1.25, SERIES	
CREATED BY ROB FRAMINGHAM	DRAWING NUMBER 3050320	
DOCUMENT TYPE CAD DOCUMENT	SHEET 1/1	
DOCUMENT STATUS NUMBER RELEASED	ISSUE 5	MODIFICATION DC90584
		ISSUE DATE 13/08/2018

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