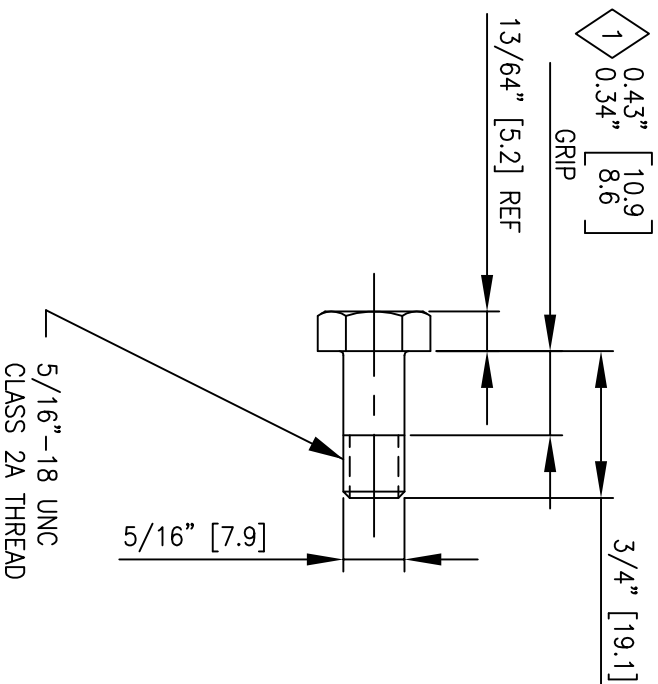
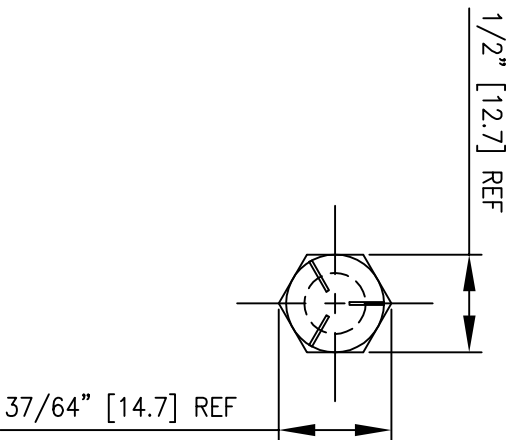


NOTICE: THIS DRAWING INCLUDING THE DESIGN AND PRINCIPLES OF CONSTRUCTION DISCLOSED IS THE PROPERTY OF AND CONTAINS PROPRIETARY MATERIAL OWNED BY JERVIS B. WEBB COMPANY. THIS DRAWING IS PROVIDED IN CONFIDENCE FOR THE LIMITED PURPOSE AGREED UPON AND IS NOT TO BE REPRODUCED NOR COPIED IN WHOLE OR IN PART NOR LOANED OR OTHERWISE COMMUNICATED TO ANY THIRD PARTY, NOR USED IN ANY MANNER WITHOUT JERVIS B. WEBB COMPANY'S PRIOR WRITTEN CONSENT.



INDICATES A KEY FUNCTIONAL CHARACTERISTIC (KFC). KFCs ARE TO BE USED IN PART AS THE ACCEPTANCE CRITERIA FOR IN PROCESS INSPECTION. THE INSPECTOR MAY EXPAND UPON SPECIFIED KFCs AT ANY TIME DEEMED NECESSARY. THE FREQUENCY OF INSPECTION, DOCUMENTATION AND NON-CONFORMANCE REPORTING SHALL BE IN ACCORDANCE WITH APPLICABLE JERVIS B. WEBB CO. PROCEDURES, WORK INSTRUCTIONS AND CONTROL PLANS.

TOTAL ON DRAWING: 2
 LAST NO. USED: 2



ITEM NO.	QTY	PART NO.	DESCRIPTION
1	13434	BRACKET BOLT 5/16 X 3/4 W/ EPOXY	
			MATERIAL:
			5/16 - 18 UNC GR 5 HHCS
			X 3/4" LG WITH SPECIAL THREAD
			LENGTH PER DRAWING 13434.
			COMPLETE WITH A J.B. WEBB
			APPROVED CHEMICALLY COATED
			ADHESIVE LOCK PER J.B. WEBB
			ENGINEERING SPECIFICATION 0601
			APPLIED TO THE THREADED
			PORTION OF THE BOLT.

INSPECTION NOTES:

- GRIP GAUGING LENGTH IS THE DISTANCE MEASURED PARALLEL TO THE AXIS OF THE BOLT FROM THE UNDERSIDE OF THE HEAD TO THE FACE OF A NON-COUNTERBORED OR NON-COUNTERSUNK STANDARD "GO" THREAD RING GAGE ASSEMBLED BY HAND AS FAR AS THE THREAD WILL PERMIT.

NOTES: (UNLESS OTHERWISE SPECIFIED)

- DIMENSIONS IN [] ARE MILLIMETERS
- ALL DIMENSIONS AND TOLERANCES, EXCEPT FOR THREAD LENGTH, SHALL BE PER ANSI/ASME B18.2.1

TOLERANCES: (UNLESS OTHERWISE SPECIFIED)
 DO NOT SCALE DRAWING

FRACTIONAL DIMENSIONS
 CANNOT EXCEED OVER-ALL DIMENSIONS
 DIMENSIONS CONTROLLING FINISHED SURFACES

ANGULAR DIMENSIONS

HOLE TOLERANCES TO BE PER J.B. WEBB ENG. SPEC. 0709
 ALL WELDING TO BE PER J.B. WEBB WELDING SPECIFICATIONS

Jervis B. Webb Company

WORLD HEADQUARTERS
 WEBB DRIVE
 FARMINGTON HILLS, MI.
 48331-5624

DRAWING TITLE: BRACKET BOLT 5/16 X 3/4 WITH EPOXY

CHKD:	DES:	APPVD:
ENG: _____	DRWN: MCCULLEN	PRJ: FAHNER
ENG CAT: 8CC	WT (LB): 0.04	DWG NO: 13434
WT (KG): 0.02	DATE: 5/29/91	SCALE: FULL
CHECKED BY: _____	ENG BY: JF	REV: 03
REV DATE: 12/18/02	REV DESCRIPTION: REVISED PER ECR #16987	