



ÖLÇEK 5:1

9
ISO 8734

Type A	Type B	
Pin through hardened	Pin case hardened	
Chemical composition limits (check analysis) %		
	Either	or
C 0.95 to 1.1	C 0.06 to 0.13	C 0.15 max.
Si 0.15 to 0.35	Si 0.1 to 0.4	Si 0.10 max.
Mn 0.25 to 0.4	Mn 0.25 to 0.6	Mn 0.9 to 1.3
P 0.03 max.	P 0.025 max.	P 0.07 max.
S 0.025 max.	S 0.05 max.	S 0.15 to 0.35
Cr 1.35 to 1.65	Cr 0.15 to 0.35	Cr 0.15 to 0.35
Hardness :	at the supplier's discretion	
550 HV30 to 650 HV30	Surface hardness : 600 HV1 to 700 HV1	
	Hardness at case depth 0.25 to 0.4mm: 550 HV1 min.	

DEĞ.NO.	DEĞİŞİKLİK TANIMI			TARİH	YAYIN NO	İMZA
SCALE ÖLÇEK	CİZ/DRW BY	M.URAL	TARİH	TOTOMAK MAKİNA VE YEDEK PARÇA SAN.ve TİC. A.Ş.		
ARSIV NO	ONAY/APPRV	T.PALANDUZ	29.11.2018			
GENERAL TOLERANCE GENEL TOLERANS				<i>PART NAME</i> <i>PARÇA ADI</i>	Ø10m6x20 ISO 8734 PİM	
Aksi belirtilmedikçe/Unless otherwise stated XX.... ... ±0.5 ACI/ANGLE ±30° XX.X... ±0.25 PAH/CHAM ANG ±5° XX.XX.. ±0.10 DOKUM/CAST ±0.8 DOVME/FORGING ±0.8 XX.XXX ±0.05 ÇIKMA/DRAFT < 7°				<i>PART NO</i> <i>PARÇA NO</i>	Ø10m6x20 ISO 8734 SS	
				<i>MATERIAL</i> <i>MALZEME</i>	Tabloya bakınız	