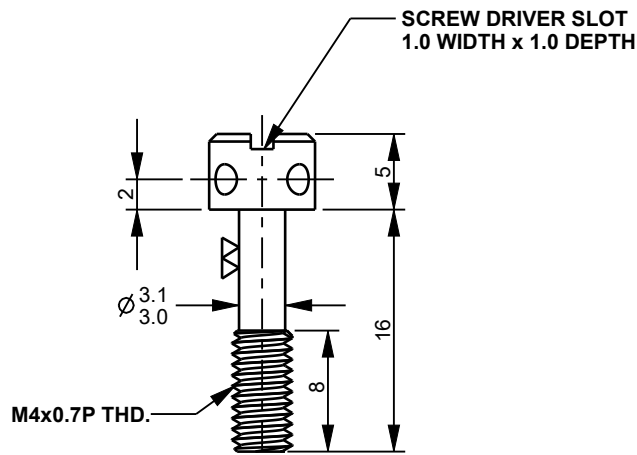
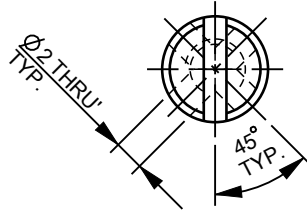


THIRD ANGLE PROJECTION ALL DIMENSIONS IN MM DO NOT SCALE IF IN DOUBT, ASK

FORMAT No.:ENG/D/001 A Rev.1

ITEM No.
83780112

AUTH.BY			
REVISION			
DATE			
No.			
AUTH.BY			
REVISION			
DATE			
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REVISION			
DATE			
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NOTE: CONVERT FROM M4 x 16L TAMPERPROOF SCREW, 304 SS




ISOMETRIC VIEW

FUNCTIONAL DIMNS. ARE IN BOLD

ALL DIA'S TO BE CONCENTRIC WITHIN 0.1

REMOVE ALL SHARP EDGES BY 0.2 x 45° UNLESS SPECIFIED.

GAUGES	-	ASS.	
JIGS	-	DRG.	
TOOL No.	-	NOS.	
FIXTURES	-	<div style="text-align: center;">  <p>83780112_TPSCREW_M4*15L_304SS</p> <p># 83780112-01</p> </div>	
W.I.NO.	-		
Q.C.P.NO.	-		
REF.STD	DIN 404		
FINISH	NATURAL		
MAT'L	304 SS	SWITZER PROCESS INSTRUMENTS PVT. LTD. 128 SIDCO NORTH PHASE CHENNAI-50	
TOL.	±0.2		
SCALE	2xFULL SIZE		
		DATE : 03.11.2018	
		DRN. CHKD. APPD.	
		DN GKP RN	