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FEIPL/F/RD/09

DRG NO.: PP TB 99 00 0121

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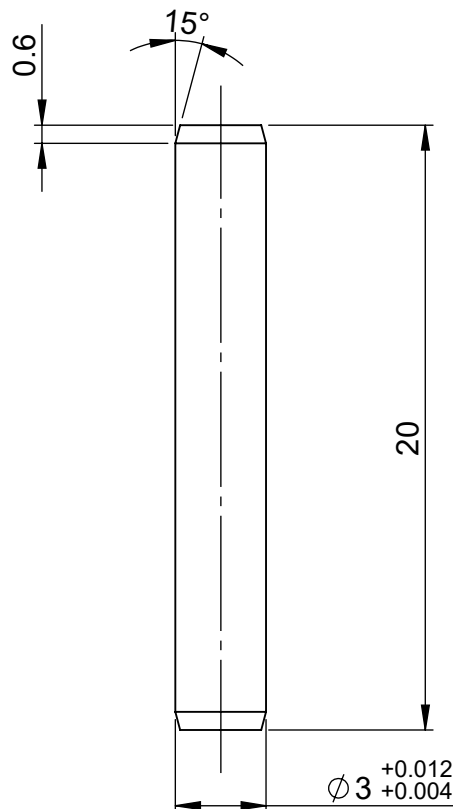
TOOL & INSPECTION REQUIREMENTS:

1.EVERY TOOL SHOULD HAVE A UNIQUE NUMBER. 2.EVERY CAVITY OF THE TOOL TO BE MARKED. 3.LAYOUT INSPECTION REPORT OF THE PART SHOULD CARRY TOOL NUMBER & INSPECTION SHOULD BE DONE FOR EACH CAVITY PART. 4.SUPPLIER TO PERFORM & PROVIDE LAYOUT INSPECTION REPORT OF PART IN FOLLOWING CONDITIONS

A. WHEN NEW TOOL IS MANUFACTURED FOR EXISTING PARTS. B. WHEN EXISTING TOOL IS REPAIRED / MODIFIED. C. WHEN PART / PARTS OF THE TOOL ARE REPLACED. D. AFTER TOOL COMPLETES THE PRODUCTION OF 1/4, 1/2, 3/4 th QUANTITY OF THE TOTAL PRODUCTION IT IS MEANT FOR.

A

A



B

B

C

C

NOTE:-

- DIMENSIONS MARKED BY '▲' ARE CRITICAL & REQUIRE SPC OR 100% INSPECTION.
- DIMENSIONS MARKED BY '■' ARE MAJOR.
- ALL DIMN. MARKED BY '▲' & '■' SHALL BE CONSIDERED AS PRODUCT SPECIAL CHARACTERISTICS & TO BE INCLUDED IN INWARD INSPECTION PLAN & IPAR DOCUMENTS.
- ALL OTHER DIMENSIONS ARE MINOR.
- PART SHOULD BE FULLY COMPLIANT WITH EU REGULATION (EC) NO. 1907/2006 (REACH) & ALL APPLICABLE, RELATED LEGISLATION.
- PART SHOULD BE FULLY COMPLIANT WITH INDIAN REGULATION QUALITY CONTROL ORDER 2020, AS PER FLASH STANDARD - FLASH 00 012.
- REFER 3D MODEL FOR MISSING DIMENSIONS.

D

D

ONLY FOR COSTING PURPOSE

Unspecified Tolerances IS:2102

Linear Dimensions

	0.5	6	30	120
Above				
Upto	6	30	120	400
Fine	±0.05	±0.1	±0.15	±0.2
Med.	±0.1	±0.2	±0.3	±0.5
Coarse	±0.2	±0.5	±0.8	±1.2

Angular Dimensions

	0	10	50	120
Above				
Upto	10	50	120	400
Fine	±1°	±0°30'	±0°20'	±0°10'

ECN NO. REV. REVISION DESCRIPTION DRN CHD APPD. DATE

MATERIAL: ■
1.4006 (X12Cr13)
ALT 1.4021 (X20Cr13)_C1

SURFACE FINISH

TITLE: PIN ISO 8734_3x20_C1

TREATMENT: ■

HARDENED
550-650 HV30

DRAWN PAB 20.08.24

DRG NO.: PP TB 99 00 0121

REV. NO SHEET

CHECKED

MODEL: KBx

00

A4

APPROVED

**FLASH ELECTRONICS (INDIA) PVT.LTD.**

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WEIGHT(g): 0.14g

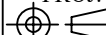
SCALE

SHEET

PROJ.

4:1

1 OF 1



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REV.NO/DATE:-03 / 06-07-2020

Z:\Throttle Body\Customer\Bing power system TB\Kbx\2D DRAWINGS\FLASH FORMAT