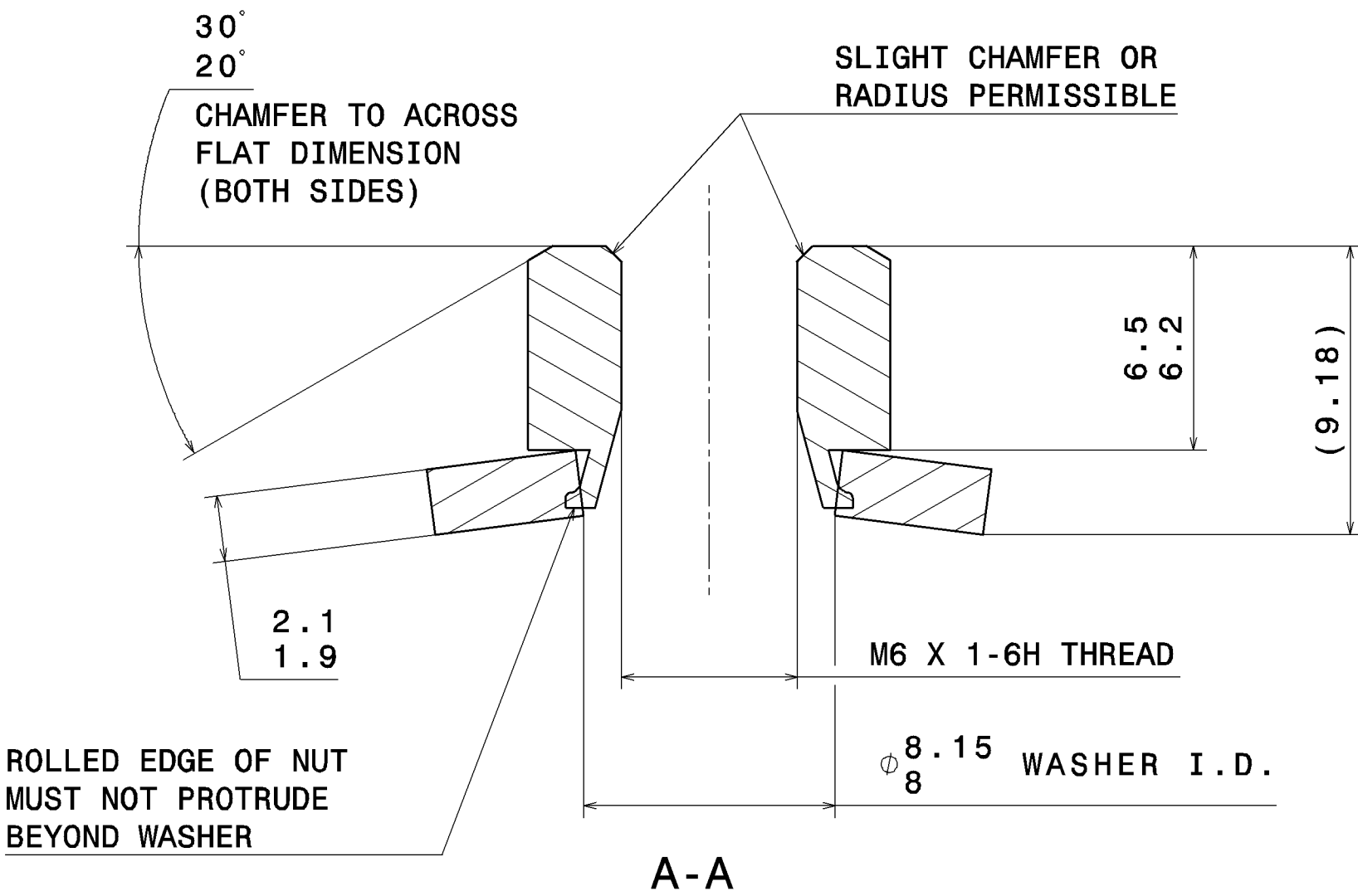
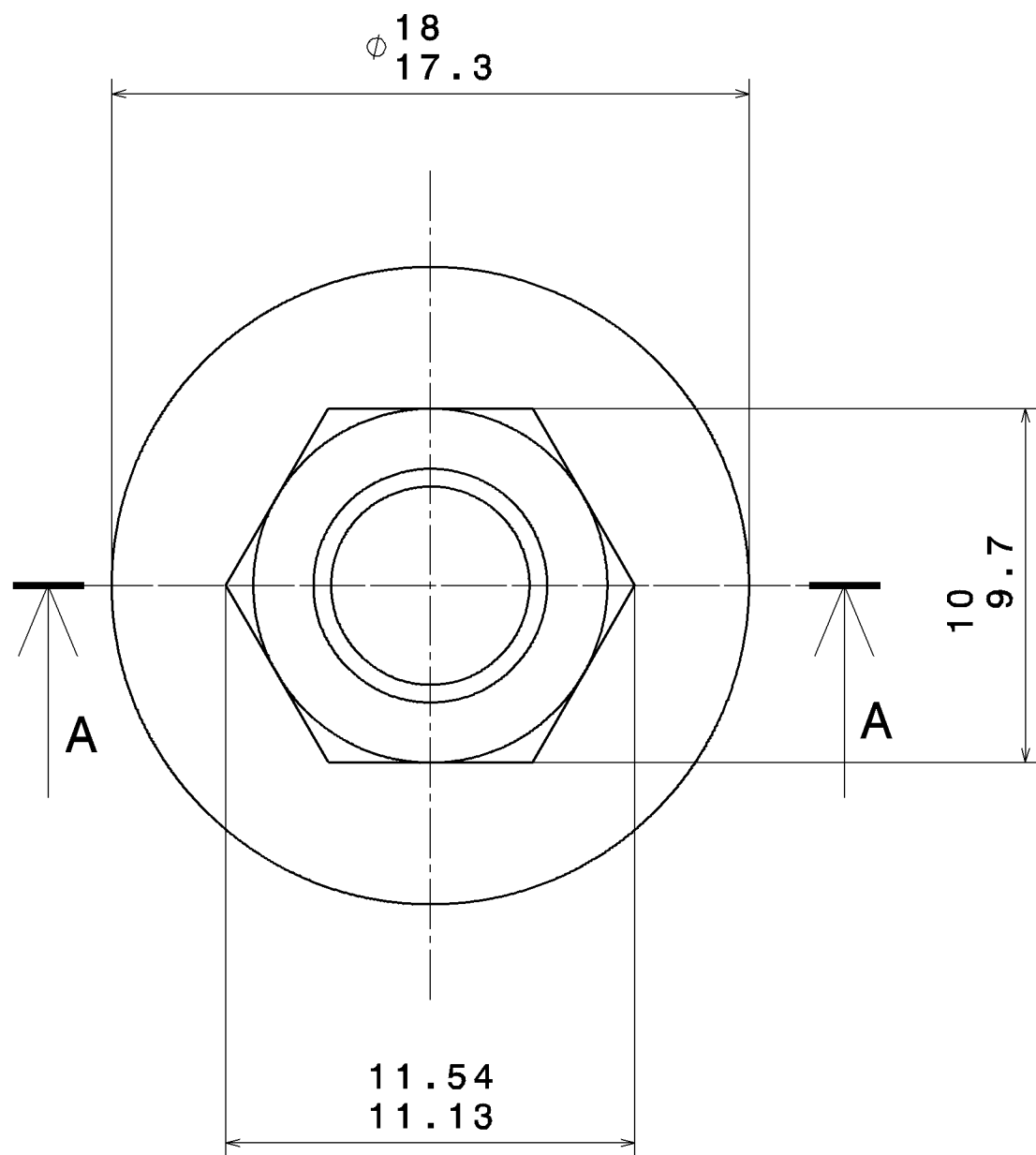
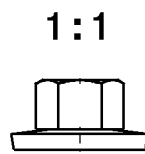




WASHER MUST ROTATE ON NUT WITH A MAXIMUM OF 0.56Nm TORQUE AND MUST WITHSTAND LOAD TO FLATTEN FOR 24 HOURS WITHOUT CONTACTING MATING SURFACE WHEN WASHER IS FLATTENED UNDER LOAD.



Confidential	Size of fit	upper level	lower level	AC	--	Release for realization	
	Allowable deviations on untoleranced dim.			Version	Section	Revision record	
	Angle [deg.] : Stamped dimension : Forged dimension : Cast dimension :			Version		AC	Remark:
	Edge finish			Document change notice		97337	
	ISO 13715			Designed		Checked	According to Standard
	Surface to ISO 21920-1			2024-05-01			
	AIAG - CQI-9 assessment once a year			GRABOWSKIM			
	All dimension apply to finished part after surface treatment.			Edscha Automotive Michigan Inc.			
	"Special Characteristics" acc. to ESN R-01300			Material		S/ MS.50001 PHS950Y1300T AS 60/60/	GPS acc.to ISO 8015
	F/ Function Relevant/ N/ Minor Characteristic/			Dimension standard		Refer to protection notice ISO 16016	
S/ Safety Relevant / Z/ Approval Relevant /			CC		Surface treatment		
Release for type test required:					Title block according ESN R-50710		
Projection: ISO 128-3			Scale		Catia V5		
English language is the original and the reference in case of dispute.			5:1		Modify only via CAD		
Any other language is only for information and was not checked prior to release of the drawing.			Title				
Weight, app. 6.6g			LOCKING NUT				
Drawing number mirror image			[without drawing]				
Status			Drawing number		DocType DocPart DocVersion Format		
IW			M01563000		/5ED/001/ AC 2		

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