专业紧固件供应商
PROFESSIONAL FASTENERS SUPPLIER

嘉兴海纳紧固件有限公司
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嘉兴海纳紧固件有限公司
JIAXING HAINA FASTENER CO.,LIMITED

关于海纳
ABOUT HAI NA

嘉兴市海纳紧固件有限公司成立于2010年，位于紧固件之乡嘉兴。凭借多年出口经验，我们的产品已经畅销欧洲、美国、中东及东南亚地区。我们的产品采用国内外知名企业的多工位机生产，成品完全符合国际标准的要求，得到了国内外客户的好评。通过科学管理，嘉兴海纳紧固件已经获得了ISO9001 质量管理体系证书、SGS 和 BV 质量检测证书。

我们的产品范围广泛，大致可以分为汽车紧固件、机械紧固件、建筑紧固件、电力紧固件、铁路紧固件、家用电器紧固件和化学紧固件。

产品标准包括 DIN、ISO、GB、ASME / ANSI、BS、JIS 和 AS。碳素钢的主要级别：4.8、5.8、6.8、8.8、10.9、和 12.9 级。不锈钢的主要种类有 SS201、SS304、SS316 和各种特殊不锈钢。我们拥有一流的服务团队，能满足客户的不同需求。我们郑重承诺，质量一流，交货及时，价格合理，服务至上。本着质量第一，客户至上，追求卓越，以创造一流品牌的经营理念，我们的目标是以品牌促发展，以管理创效益。热烈欢迎国内外新老客户洽谈与合作，一起寻求更大的成功和辉煌的未来。

Jiaxing Haina Fastener co. Ltd was established in 2010, located in the hometown of fasteners -Jiaxing . With many years of export experience, our products has been the best-selling in Europe, USA , the Middle East and Southeast Asia. The products are manufactured by multi-station machine, which is brought in domestic and foreign well-known enterprises. They are fully compatible with the international standards, and has become a widely praised by customers. Jiaxing Haina fastener CO.Ltd has been obtained ISO9001 Quality Management System Certificate., SGS and BV international certificate system of quality.

Our products include auto fasteners, mechanical fasteners, construction fasteners, power fasteners, railway fasteners, household electrical appliances fasteners and chemical fasteners.

Product standards including DIN, ISO, GB and ASME/ANSI, BS, JIS AS. Main levels of carbon steel: Grade 4.8, 5.8, 6.8, 8.8, 10.9, and 12.9 , the main material of stainless steel SS201, SS304, SS316 and various kinds of special stainless steel.

Jiaxing Haina fastener has first-class service team, can satisfy customers' different requirements. We solemnly commitment, first-grade quality, timely delivery guaranteed .Reasonable price and service paramount, in line with the operation principle of quality first and customer first, pursuit of excellence to create first-class brand, our aim is brand promoting development, management promoting earnings, warmly greeting home and abroad new and old customers to communicate and cooperate to seek greater success and brilliant future.

公司理念 CORPORATE PHILOSOPHY

管理理念 Management philosophy

以人为本 科学发展
Human-orientation scientific decelopment

用人理念 Employment Conception

海纳百川 广纳贤才
Be tolerant to diversity, recruit more capable personnel

经营宗旨 Corporate Management Purposes

不断超越，追求完美
Continuously exceed ,and pursuit for perfection

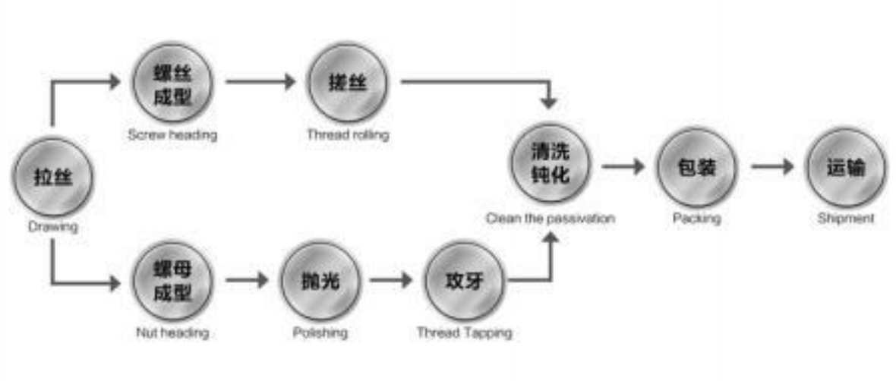
经营理念 management concept

质量，立业之本，管理，强业之路；效益，兴业之源
Quality is the Founding of the career,Management is a road to make the industry energetic Benefit is the source of industry

我们的荣誉 The Honor Of Hai Na

AUDITED SUPPLIER

生产工艺流程 Production process


拉丝 Drawing
螺丝成型 Screw heading
搓丝 Thread rolling
螺母成型 Nut heading
抛光 Polishing
攻牙 Thread Tapping
清洗钝化 Clean the passivation
包装 Packing
运输 Shipment

产品执行标准 Product standards

ISO JIS ANSI GB DIN

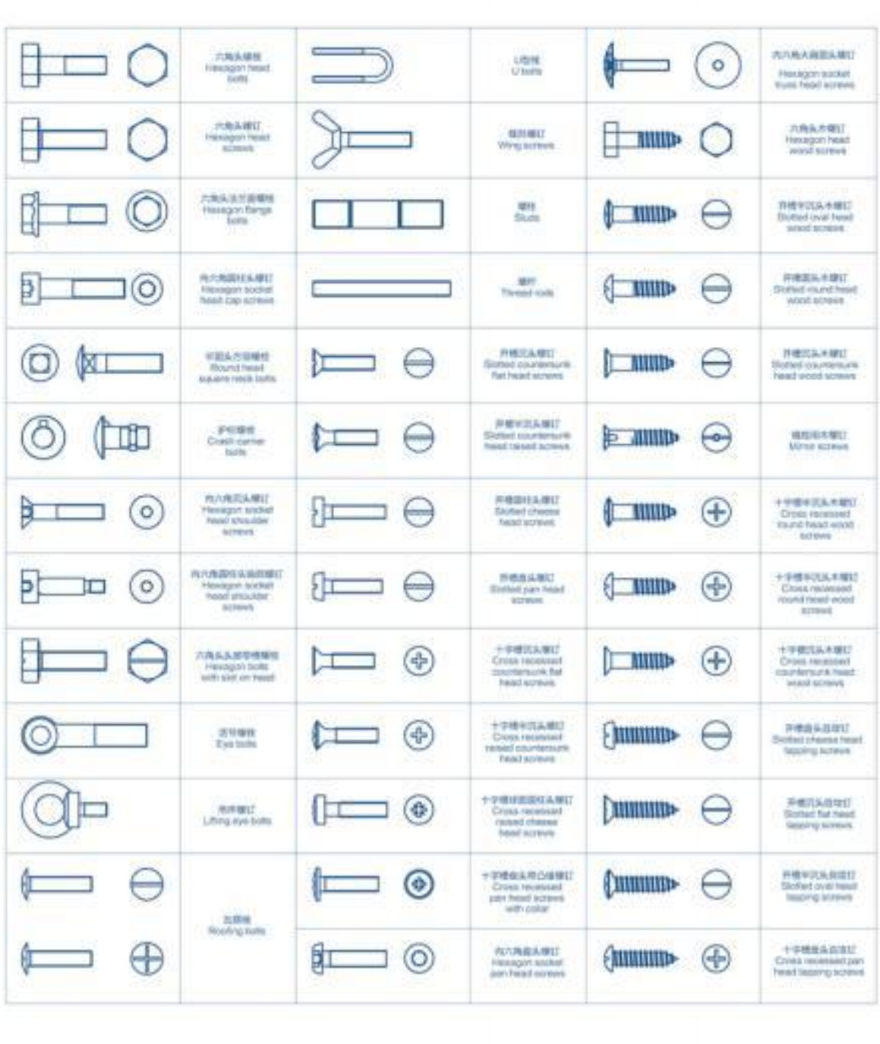
产品应用领域
Product application areas

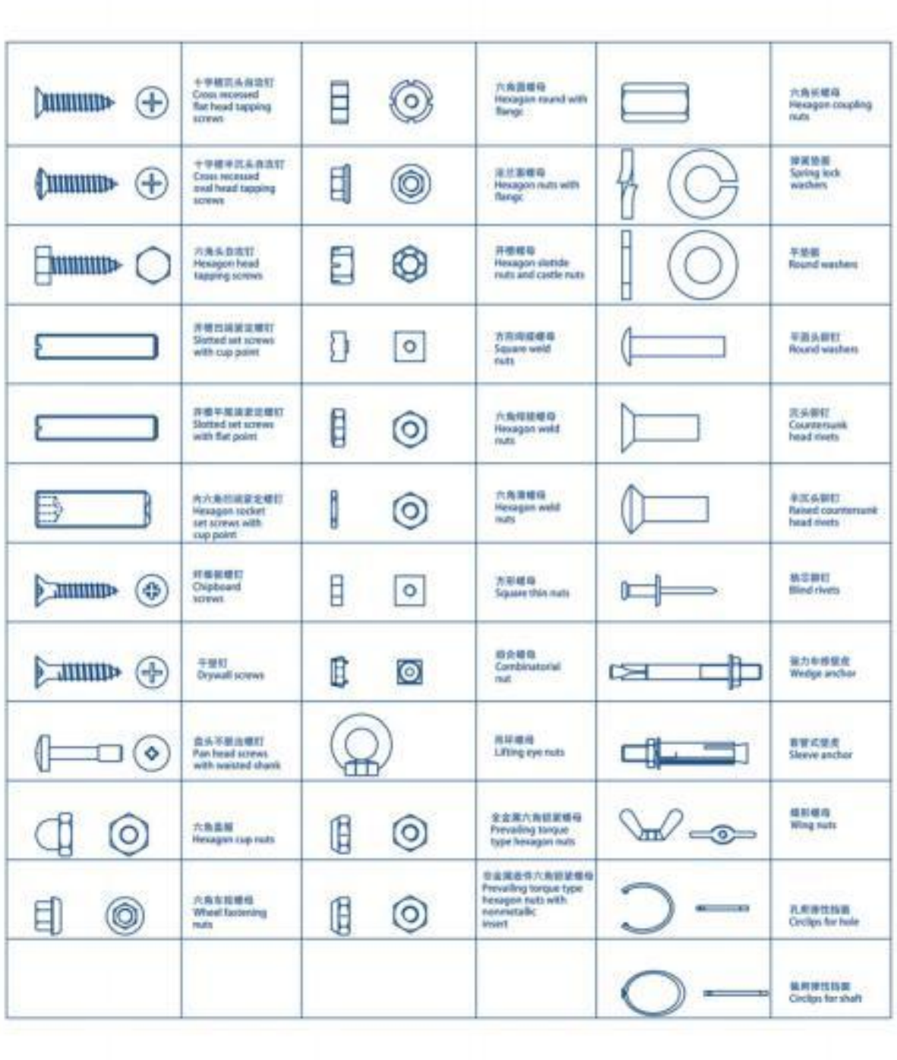
油田 OIL FIELD
工业 INDUSTRIAL
高铁 THE HIGH-SPEED RAIL
桥梁 BRIDGE
建筑 BUILDING
轮船 THE SHIP

我们的测试包括
Our testing includes

- 硬度检测 Microhardness Testing
- 外观检测 Contour Tracing
- 尺寸测量 Dimensional Metrology
- 保证载荷 Proof Load Tensile Testing

海纳会严格控制每批货物，工厂QC会检验每批次的货物，我们会为每批货物提供符合验收技术标准的检测报告或3.1证书。
Haina will strictly control each batch of goods, Our factory QC will be in accordance with the acceptance test technical standards for the inspection of bulk, and provide professional test report or 3.1 certificate.





Hex Bolts 六角螺栓

Item
Hex Bolt

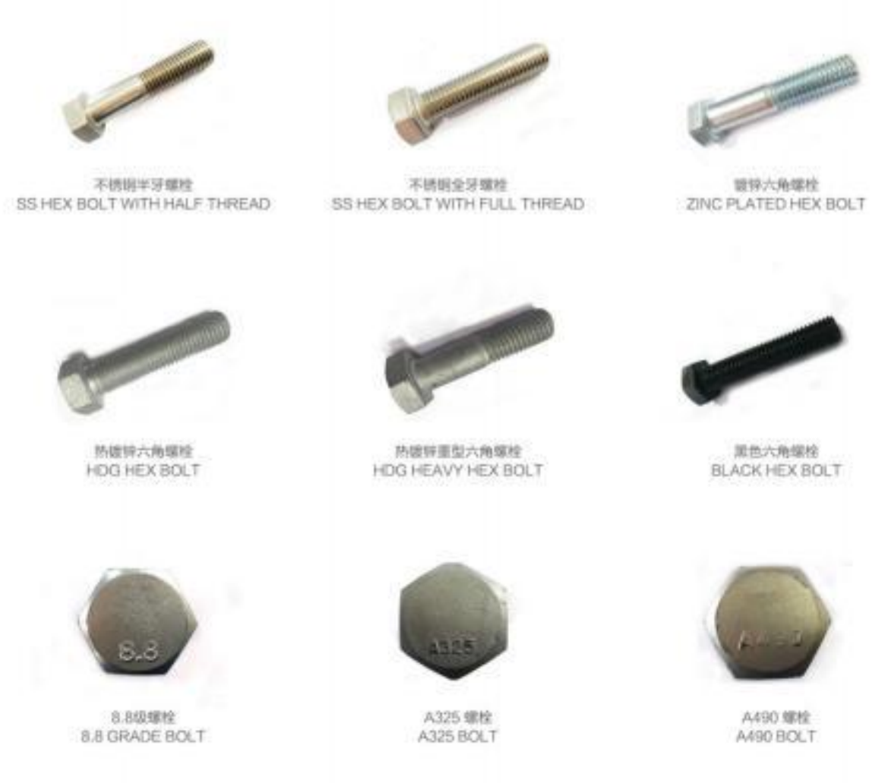
Standard
GB5782/GB5783 DIN933/DIN931 ASTMA325/ASTMA490 ASTMA307 ISO4014/ISO4017 ASTMF593 SAEJ429

Material
Stainless Steel: SS201 SS304 SS304L SS316 SS316L SS904L
Steel Grade: Gr.4.8,5.8,8.8,10.9,12.9 SAE: Gr.2,5,8

Finishing
Zinc(Yellow,White,Blue,Black , Colour),Hot Dip Galvanized(HDG),Black Oxide,Geomet,Dacromet,Nickel plated,Zinc-Nickel plated,Teflon

Production Process
M2-M24:Cold Forging,M24-M100 Hot Forging
Machining and CNC for Customized fastener

Stock Products
Steel:4.8Grade DIN6921 8.8Grade 10.9Grade of GB5783 and GB5782
Stainless Steel: All DIN Standard stainless steel bolt


不锈钢半牙螺栓 SS HEX BOLT WITH HALF THREAD
不锈钢全牙螺栓 SS HEX BOLT WITH FULL THREAD
镀锌六角螺栓 ZINC PLATED HEX BOLT
热镀锌六角螺栓 HDG HEX BOLT
热镀锌重型六角螺栓 HDG HEAVY HEX BOLT
黑色六角螺栓 BLACK HEX BOLT
8.8级螺栓 8.8 GRADE BOLT
A325 螺栓 A325 BOLT
A490 螺栓 A490 BOLT

Other Bolt 其它螺栓

Type
Flange bolt,Carriage bolt, Guardrail bolt,Socket bolt,T bolt,Square bolt and Wing bolt

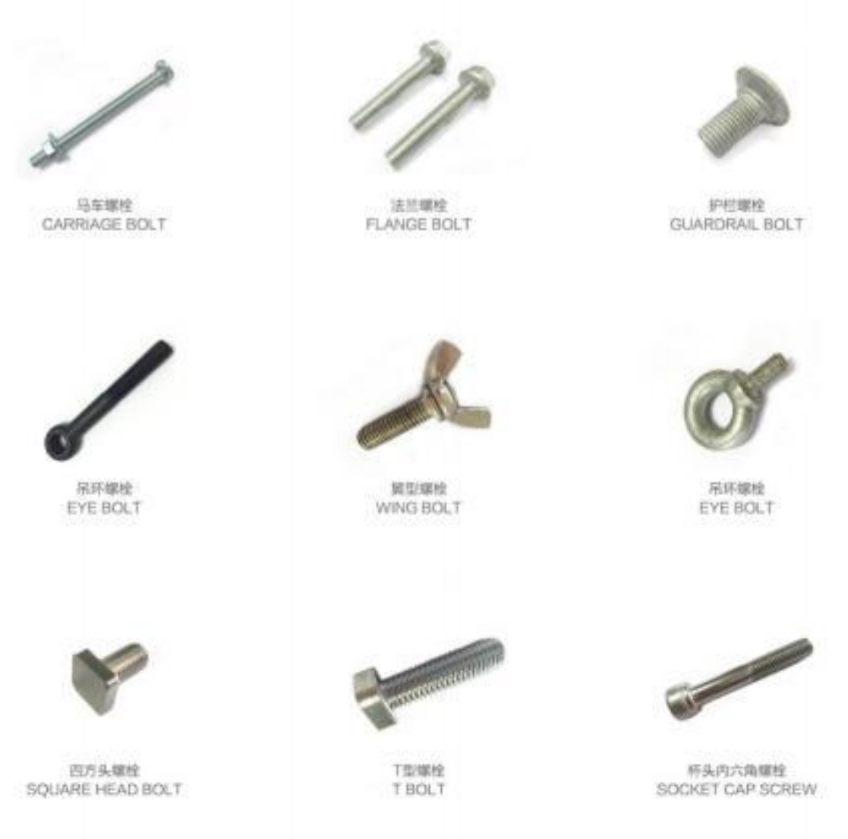
Standard
DIN6921 DIN603 DIN912 DIN444 DIN315 ASME B18.2.3 ASME B18.5

Material
Stainless Steel: SS201 SS304/SS304L SS316/SS316L SS904L A2 A4 GR88 B8M
Steel Grade: Gr.4.8,5.8,8.8,10.9,12.9 SAE: Gr.2,5,8

Finishing
Zinc(Yellow,White,Blue,Black , Colour),HDG,Black Oxide, Geomet,Dacromet,Nickel plated,Zinc-Nickel plated,Teflon

Production Process
M2-M24:Cold Forging M24-M100 Hot Forging
Machining and CNC for Customized fastener

Stock Products
Stainless steel 304: DIN6921 DIN912 DIN603 DIN316


马车螺栓 CARRIAGE BOLT
法兰螺栓 FLANGE BOLT
护栏螺栓 GUARDRAIL BOLT
吊环螺栓 EYE BOLT
蝶型螺栓 WING BOLT
吊环螺栓 EYE BOLT
四方头螺栓 SQUARE HEAD BOLT
T型螺栓 T BOLT
杯头内六角螺栓 SOCKET CAP SCREW

Nuts 螺母

Type
Hex Nut,Heavy Hex Nut,Flange Nut,Nylon Lock Nut
Weld Nut,Cap Nut,Cage Nut,Wing Nut,Square Nut

Standard
DIN934 DIN936 DIN439 DIN6923 DIN985 DIN1587 DIN928 DIN929 JISB1196
ASTMA 194 ASTMA563 ASTMF594 ASTM B18.2.2

Material
Stainless Steel: SS201 SS304 SS316 SS316L SS904L A2 A4 Gr.B8 B8M
Steel Grade: Gr.4,6,8,10; SAE: Gr.2,5,8;

Finishing
Zinc(Yellow,White,Blue,Black),Hot Dip Galvanized,Black Oxide
Geomet,Dacromet,Nickel plated,Zinc-Nickel plated,Chrome Plated

Production Process
M2-M24:Cold Forging M24-M100 Hot Forging
Machining and CNC for Customized fastener

Stock Products
4.8Grade:DIN934 DIN928 DIN929 JISB1196 ISO4032 DIN1587 Cage nut
Stainless steel: All DIN or GB Standard stainless steel nut

不锈钢螺母 STAINLESS STEEL NUTS
不锈钢螺母 STAINLESS STEEL NUTS
碳钢螺母 CARBON STEEL NUTS
碳钢螺母 CARBON STEEL NUTS

Anchors 壁虎

Type
Wedge anchor,Drop in anchor, Expansion bolt,Shield anchor,Chemical anchor,Hollow wall anchor,Sleeve anchor

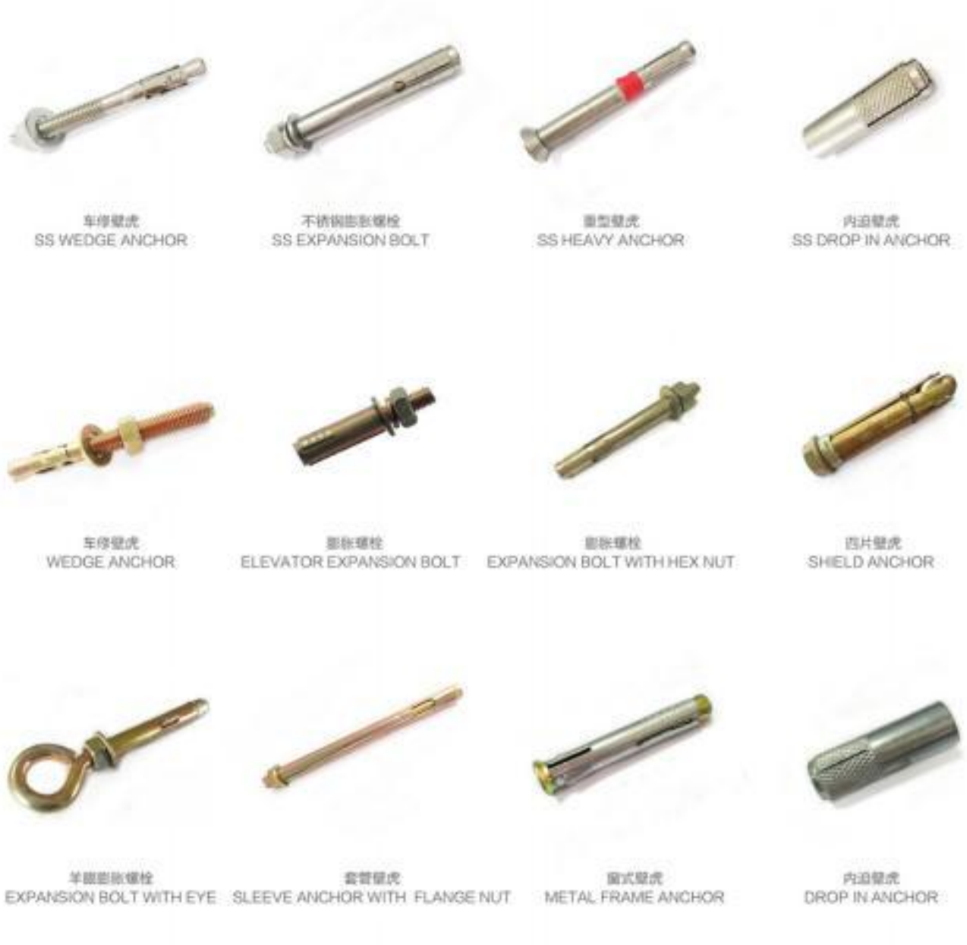
Standard
DIN ASTM GB

Material
Stainless Steel: SS201 SS304 SS316
Steel Grade: Gr.4.8 8.8 SAE: Gr.2,5

Finishing
Zinc(Yellow,White,Blue,Colour),Hot Dip Galvanized(HDG)

Production Process
Cold forging for bolt and nut Stamping for sleeve

Stock Products
Grade4.8:Drop in anchor Wedge anchor Shield anchor Expansion bolt


车修壁虎 SS WEDGE ANCHOR
不锈钢膨胀螺栓 SS EXPANSION BOLT
重型壁虎 SS HEAVY ANCHOR
内迫壁虎 SS DROP IN ANCHOR
车修壁虎 WEDGE ANCHOR
膨胀螺栓 ELEVATOR EXPANSION BOLT
膨胀螺栓 EXPANSION BOLT WITH HEX NUT
四片壁虎 SHIELD ANCHOR
羊眼膨胀螺栓 EXPANSION BOLT WITH EYE
套管壁虎 SLEEVE ANCHOR WITH FLANGE NUT
窗式壁虎 METAL FRAME ANCHOR
内迫壁虎 DROP IN ANCHOR

Stud Bolt& Threaded Rod
双头螺栓&牙条

Standards	Material	Grade	Size	Finish
DIN975/ANSI	C1008/C1035/C1045	Gr4.8,8.8,Gr.2 Gr.5	M2-M120 1/8"-5"	Zinc,HDG,Black
ASTM A193/A193M	501/410/4140/304/305/321/347/316	B5,B6,B7,B7M,B8,B8A B8P,B8T,B8M,B16	M2-M120 1/8"-5"	Black,Zinc plated,HDG Cadmium Plated, Dacromet,Teflon (PTFE,FEP PFA ETFE)
ASTM A320/A320M	4140/304/321/305/316	L7,L7M,B8,B8A		

双头螺栓&牙条
STUD BOLT& THREADED ROD

Bend Bolt 弯曲螺栓

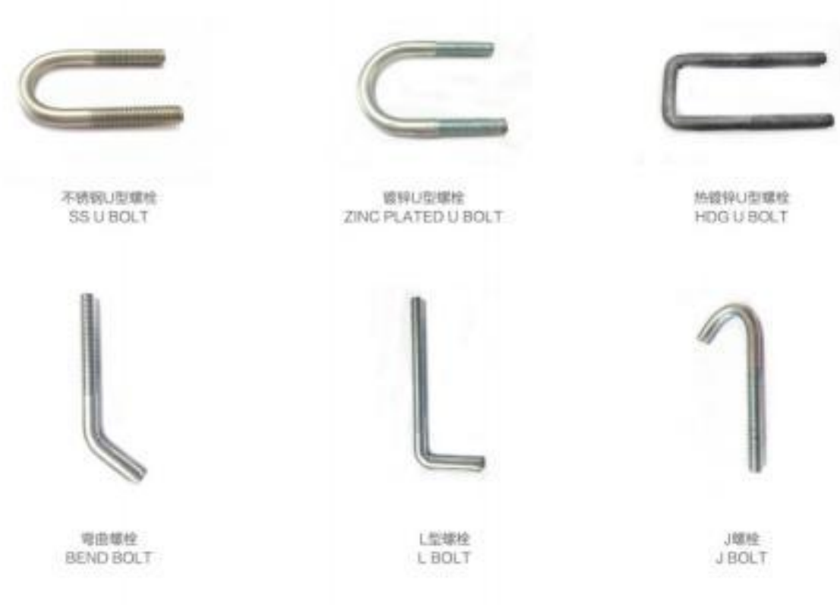
Type
U bolt,J bolt, L bolt

Standard
DIN ASTM/ANSI JIS EN ISO AS GB

Material
Stainless Steel: SS201 SS304 SS304L SS316/SS316L SS904L A2 A4 GR.B8 GR.B8M
Steel Grade: Gr.4.8,5.8,8.8,10.9,12.9 SAE: Gr.2,5,8

Finishing
Zinc(Yellow,White,Blue,Black , Colour),Hot Dip Galvanized(HDG),Black Oxide,Geomet,Dacromet,Nickel plated,Zinc-Nickel plated,Teflon

Production Process
Rolling thread and bend


不锈钢U型螺栓 SS U BOLT
镀锌U型螺栓 ZINC PLATED U BOLT
热镀锌U型螺栓 HDG U BOLT
弯曲螺栓 BEND BOLT
L型螺栓 L BOLT
J螺栓 J BOLT

Machine Screw 机螺丝

Head Type
CSK Head ,Flat Head, Pan head, Round head,Oval head, Truss Head, Hex head

Groove Type
Slot Socket Philips Torx Square PZ drives

Material
Stainless Steel: SS201 SS304 SS316
Carbon Steel:C1008/C1010 C1022 C1035

Standard
DIN ASTM/ANSI JIS EN ISO AS GB

Finishing
Zinc(Yellow,White,Blue,Black), Phosphorization,Black Oxide Nickel plated,Zinc-Nickel plated,Chrome Plated

Stock Products
Stainless steel: All DIN GB Standard and Part ASNI standard stainless steel screws Example:ISO7380 DIN7984 DIN7985 DIN913 DIN914 DIN916

Self Drilling Screw 自钻螺丝

Head Type
Hex washer head,Flat head,Round head, Round washer head,Flat head clip ear

Finishing
Zinc(Bale, colour,white) Black and Black Phosphating

Attackrated
15kg attackrated within 3 seconds

Material
ANSIC1018-1022

Standard
DIN,ASTM/ANSI JIS EN ISO AS GB

Torsional Stength
50-60kgf.cm

Self Tapping Screw 自攻螺丝

Head type
CSK head ,Flat head, Pan head, Round head, Oval head, Truss head,Hex head

Groove Type
Slot,Socket,Philips,Torx,Square,PZ drives

Material
Stainless Steel: SS201 SS304 SS316L
Carbon Steel:C1008

Standard
DIN ASTM/ANSI JIS EN ISO,AS,GB

Finishing
Zinc(Yellow,White,Blue,Black), Phosphorization,Black Oxide, Nickel plated,Zinc-Nickel plated,Chrome Plated

Stock Products
Stainless Steel: All DIN GB Standard and Part ASNI standard Stainless Steel screws Example:DIN7981 DIN7982 DIN7983

Drywall Screw and Chipboard Screw
纤维板钉&墙板钉

Standard
DIN ASTM ANSI JIS EN ISO AS GB

Torsional Strength
33-42kgf.cm

Material
ANSI C1018-1022

Finishing
Zinc(Blue, colour,white) Black and Black Phosphating

Washers 平垫

Products name
Washers(Flat washer, Spring washer,Ring washer,Lock washer,Slip washer)

Material
Stainless Steel: SS201 SS410 SS304 SS316 SS904L
Steel Grade:Common and Spring steel

Production Process
Stamping CNC

Standard
DIN,ASTM/ANSI JIS EN ISO AS GB

Finishing
Zinc(Yellow,White,Blue,Black),Hop Dip Galvanized(HDG),Black Oxide,Geomet,Dacromet,anodization,Nickel plated,Zinc-Nickel plated

Stock Products
Carbon steel:DIN125,DIN127 DIN471 DIN472 ASTMF436M
Stainless Steel: All DIN Or GB Standard stainless steel washers

Customized Fastener 非标件

Material
Stainless steel SS201 SS304(A2) SS316(A4) B8 B8M
Carbon steel:Gr4.8 5.8 8.8 10.9 12.9 SAE:Gr 2 5 8

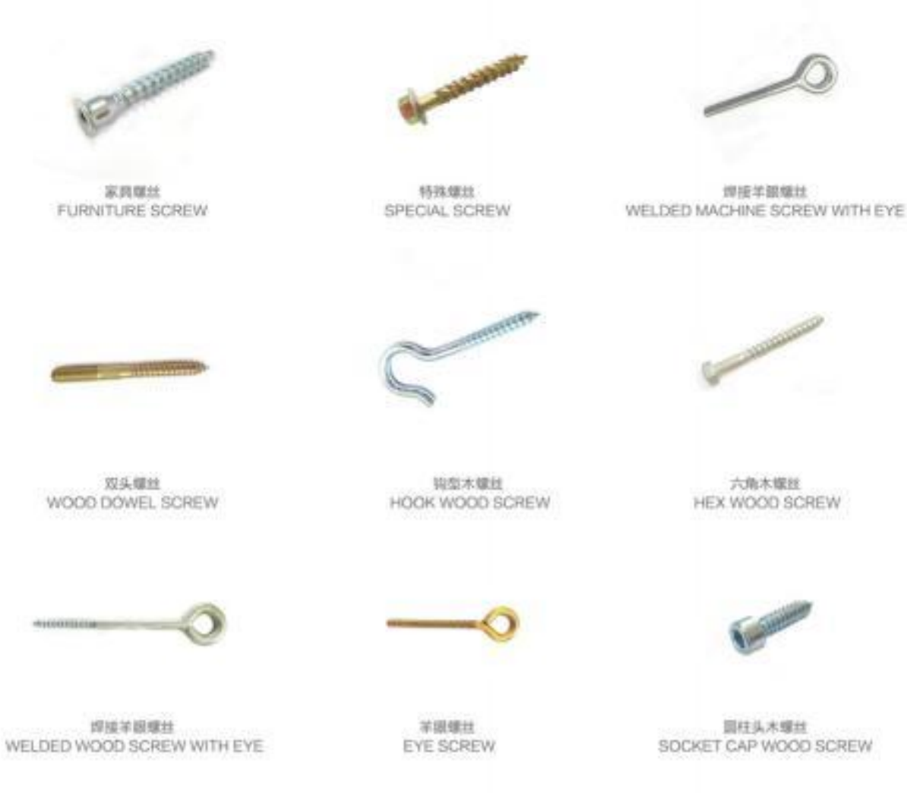
Finishing
Zinc(White, black, blue,yellow Colour) HDG, Black Oxide,Geomet,Dacromet,Nickel plated,zinc-nickel plated, Teflon

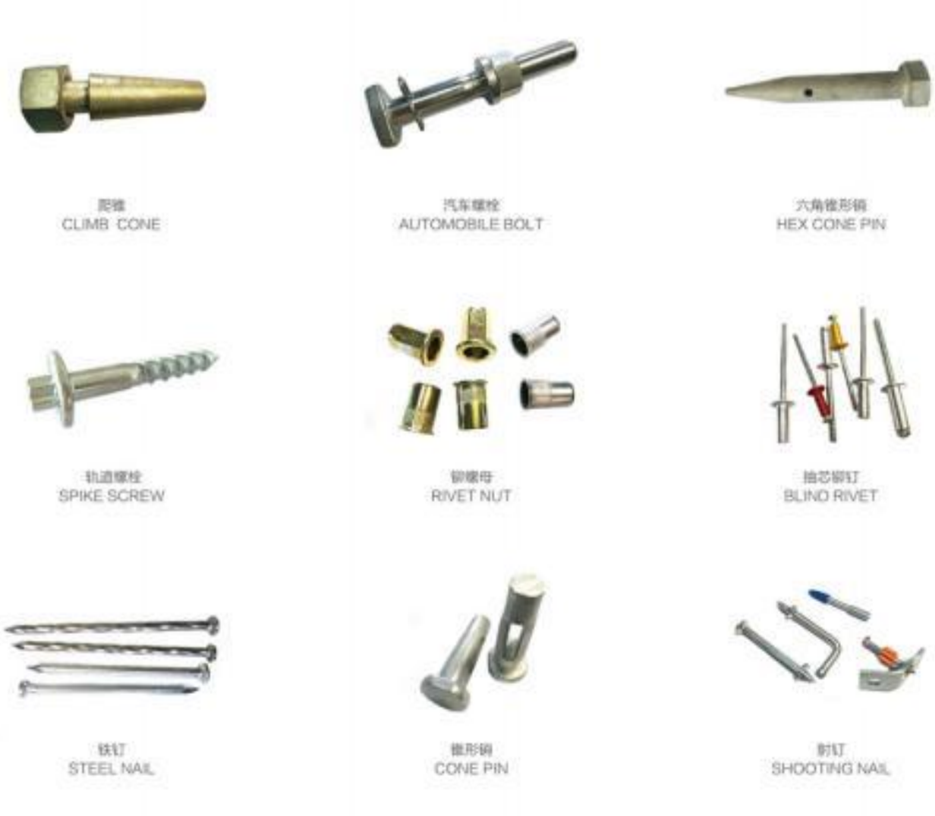
Standard
ISO DIN GB ANSI/ASME

Production Process
Cold forging, hot forging, Stamping CNC

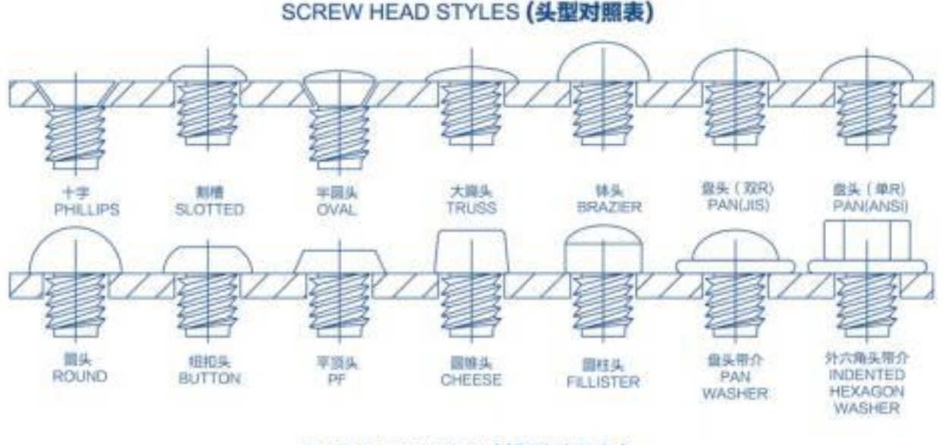
Stock Products
Stainless steel: DIN6923 DIN912 DIN603 DIN315

Other Fasteners 其它紧固件

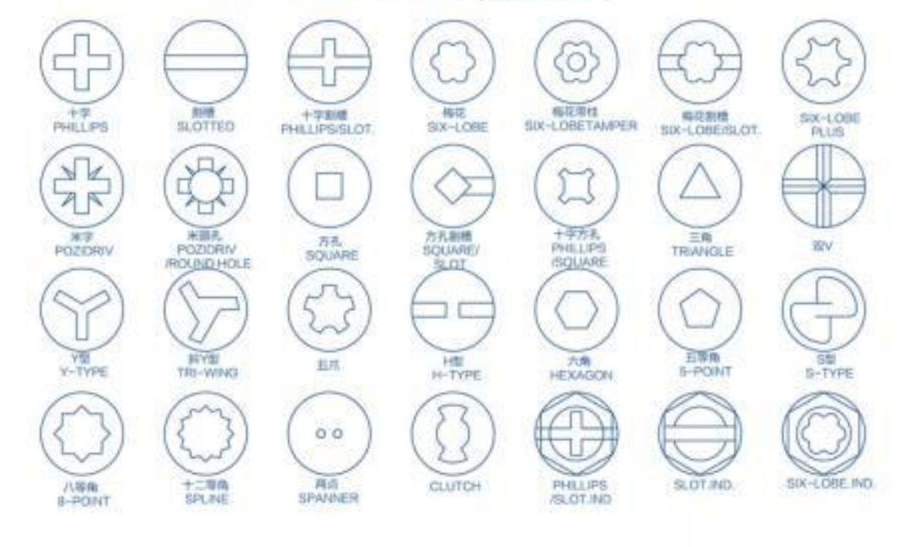

家具螺丝 FURNITURE SCREW
特殊螺丝 SPECIAL SCREW
焊接羊眼螺丝 WELDED MACHINE SCREW WITH EYE
双头螺丝 WOOD DOWEL SCREW
钩型木螺丝 HOOK WOOD SCREW
六角木螺丝 HEX WOOD SCREW
焊接羊眼螺丝 WELDED WOOD SCREW WITH EYE
羊眼螺丝 EYE SCREW
圆柱头木螺丝 SOCKET CAP WOOD SCREW


爬锥 CLIMB CONE
汽车螺栓 AUTOMOBILE BOLT
六角锥形销 HEX CONE PIN
轨道螺栓 SPIKE SCREW
铆螺母 RIVET NUT
抽芯铆钉 BLIND RIVET
铁钉 STEEL NAIL
锥形销 CONE PIN
射钉 SHOOTING NAIL

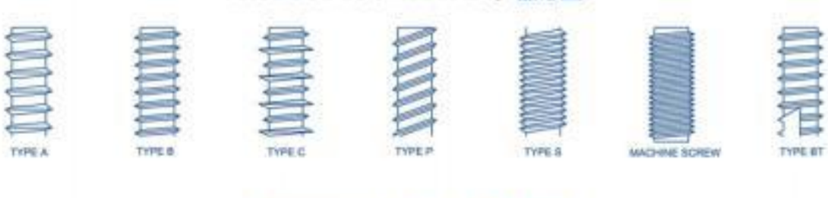
SCREW HEAD STYLES (头型对照表)


十字 PHILLIPS
割槽 SLOTTED
半圆头 OVAL
大扁头 TRUSS
扁头 BRAZIER
盘头（双R） PAN(JIS)
盘头（单R） PAN(ANSI)
圆头 ROUND
纽扣头 BUTTON
平頭头 PF
圆柱头 CHEESE
圆柱头 FILLISTER
盘头带介 PAN WASHER
外六角头带介 INDENTED HEXAGON WASHER

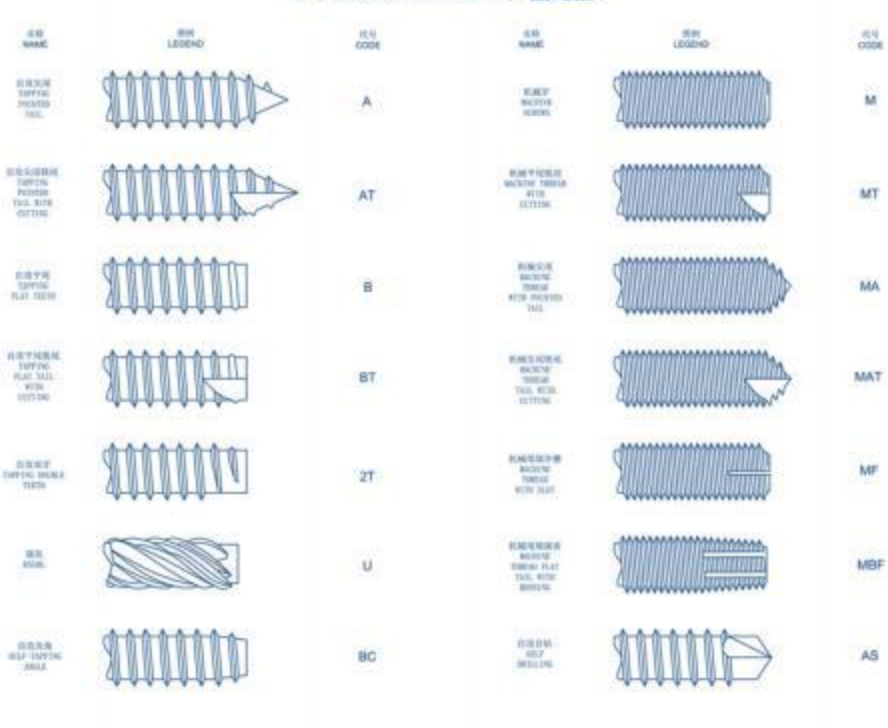
SCREW DRIVERS (槽型对照表)


十字 PHILLIPS
割槽 SLOTTED
十字割槽 PHILLIPS/SLOT.
梅花 SIX-LOBE
梅花带柱 SIX-LOBETAMPER
梅花割槽 SIX-LOBE/SLOT.
SIX-LOBE PLUS
米字 POZIDRIV
POZIDRIV /ROUND HOLE
方孔 SQUARE
SQUARE/ SLOT
PHILLIPS /SQUARE
三角 TRIANGLE
SIV
Y型 Y-TYPE
TRI-WING
五爪
H型 H-TYPE
六角 HEXAGON
五角 5-POINT
S型 S-TYPE
八角 8-POINT
十二角 SPLINE
两点 SPANNER
CLUTCH
PHILLIPS /SLOT.IND.
SLOT.IND.
SIX-LOBE.IND.

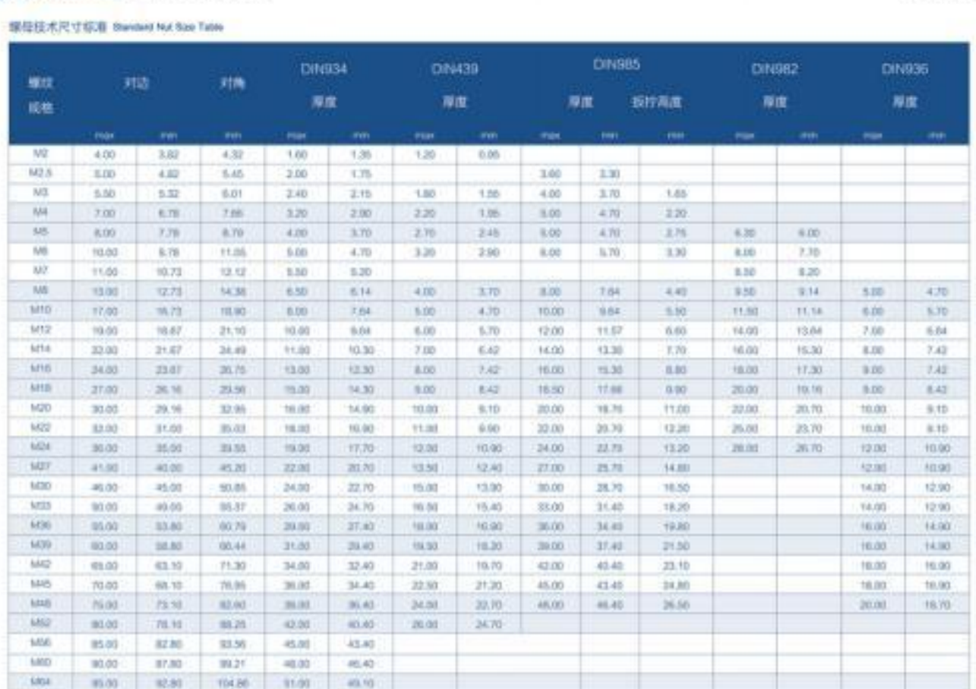
PRODUCT TOOTH TYPE 产品牙型


TYPE A
TYPE B
TYPE C
TYPE P
TYPE S
MACHINE SCREW
TYPE BT

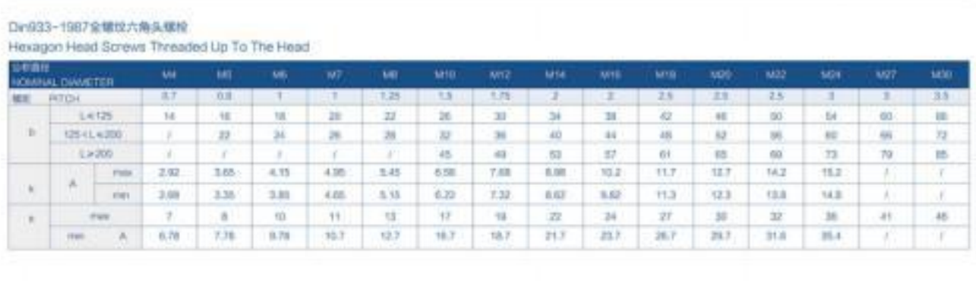
PRODUCT-TAILED 产品尾型

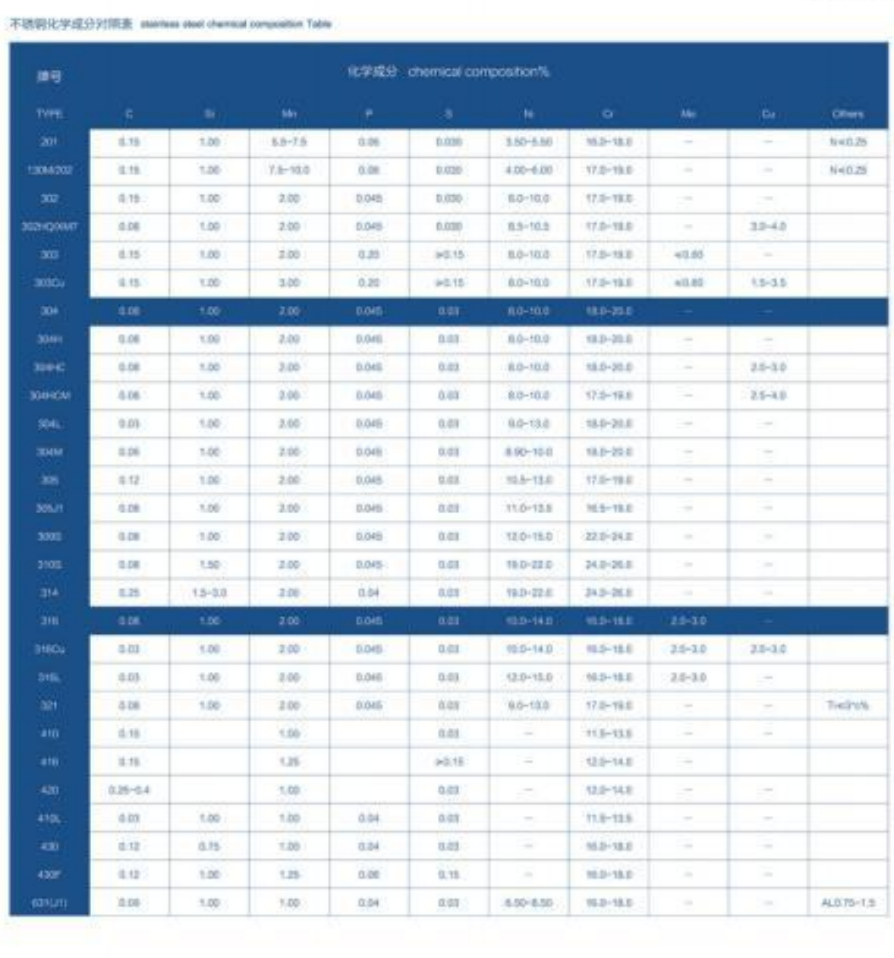

NAME
LEGEND
CODE
A
AT
B
BT
2T
U
BC
M
MT
MA
MAT
MF
MBF
AS

螺母技术尺寸标准 Standard Nut Size Table



DIN933~1987全螺纹六角头螺栓
Hexagon Head Screws Threaded Up To The Head



不锈钢化学成分对照表 stainless steel chemical composition Table